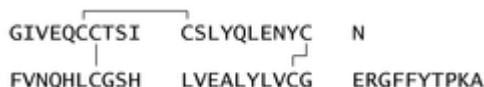
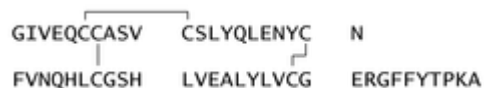


Insulin



$C_{256}H_{381}N_{65}O_{76}S_6$ 5777.54
Insulin (pig) [12584-58-6].



$C_{254}H_{377}N_{65}O_{75}S_6$ 5733.49
Insulin (ox) [11070-73-8].

DEFINITION

Change to read:

▲ Insulin is a two-chain peptide hormone consisting of 51 amino acids, and its structure corresponds to native insulin produced in vivo by the beta cells of the pancreas. The A-chain is composed of 21 amino acids, and the B-chain is composed of 30 amino acids. ▲ USP 1-May-2019 It is obtained from the pancreas of healthy bovine or porcine animals, or both, used for food by humans. Its potency is NLT 26.5 USP Insulin Units/mg, calculated on the dried basis; Insulin labeled as purified contains NLT 27.0 USP Insulin Units/mg, calculated on the dried basis.

▲ USP 1-May-2019

[NOTE—1 USP Insulin Unit is equivalent to 0.0342 mg of pure Insulin derived from beef or 0.0345 mg of pure Insulin derived from pork.]

IDENTIFICATION

- **A.** The retention time of the major peak of the *Sample solution* corresponds to that of the appropriate species of the *Identification solution*, as obtained in the *Assay*. [NOTE—It may be necessary to inject a mixture of *Sample solution* and *Identification solution*.]

Delete the following:

▲ B. PEPTIDE MAPPING

Sulfate buffer: 2.0 M ammonium sulfate and 0.5 M sulfuric acid (1:1)

Enzyme solution: 500 units/mL of *Staphylococcus aureus* V-8 protease activity in water

HEPES buffer: 0.1 M HEPES (*N*-2-hydroxyethylpiperazine-*N'*-2-ethanesulfonic acid). Adjust with 5 M sodium hydroxide to a pH of 7.5 before diluting with water to a final volume.

Solution A: Acetonitrile, water, and *Sulfate buffer* (100:700:200)

Solution B: Acetonitrile, water, and *Sulfate buffer* (400:400:200)

Mobile phase: See *Table 1*.

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	90	10
60	30	70
65	0	100

Table 1 (continued)

Time (min)	Solution A (%)	Solution B (%)
70	0	100
71	90	10
86	90	10

Standard digest solution: 2 mg/mL of USP Insulin RS of the appropriate species in 0.01 N hydrochloric acid. Transfer 500 μ L of the resulting solution to a clean vial. Add 2.0 mL of *HEPES buffer* and 400 μ L of *Enzyme solution*, and incubate at 25° for 6 h. Quench the digestion by adding 2.9 mL of *Sulfate buffer*.

Sample digest solution: 2 mg/mL of Insulin in 0.01 N hydrochloric acid, mix to dissolve. Transfer 500 μ L of the resulting solution to a clean vial. Add 2.0 mL of *HEPES buffer* and 400 μ L of *Enzyme solution*, and incubate at 25° for 6 h. Quench the digestion by adding 2.9 mL of *Sulfate buffer*.

Chromatographic system

(See *Chromatography* (621), *System Suitability*.)

Mode: LC

Detector: UV 214 nm

Column: 4.6-mm \times 10-cm; packing L1

Column temperature: 40°

Flow rate: 1 mL/min

System suitability

Sample: *Standard digest solution*

Suitability requirements

Chromatogram comparability: The chromatogram of the *Standard digest solution* corresponds to that of the reference chromatogram provided with USP Insulin RS of the appropriate species.

Resolution: NLT 1.9 between digest fragments II and III.

[NOTE—Fragment I elutes at the same time in insulin derived from pork and Insulin Human; Fragment II elutes at the same time in Insulin Human and insulin derived from beef and pork; and Fragment III elutes at the same time in insulin derived from beef and pork.]

Tailing factor: NMT 1.5

Analysis

Samples: *Standard digest solution* and *Sample digest solution*

Using the gradient program, run a blank. Separately inject equal volumes of the *Standard digest solution* and the *Sample digest solution*, and record the responses of each peak.

Acceptance criteria: The chromatographic profile of the *Sample digest solution* corresponds to that of the *Standard digest solution*. ▲ USP 1-May-2019

Add the following:

- ▲ **B. PHYSICOCHEMICAL ANALYTICAL PROCEDURES FOR INSULINS** (121.1), *Peptide Mapping*: Proceed as directed in the chapter, except for the *Mobile phase* and *System suitability*.

Mobile phase: See *Table 1*.

Table 1

Time (min)	Solution A (%)	Solution B (%)
0	90	10
60	30	70

Table 1 (continued)

Time (min)	Solution A (%)	Solution B (%)
65	0	100
70	0	100
71	90	10
86	90	10

System suitability**Sample:** *Standard solution***Suitability requirements**

Resolution: NLT 1.9 between digest fragments II and III [NOTE—Fragment I elutes at the same time in insulin derived from pork and Insulin Human; Fragment II elutes at the same time in Insulin Human and insulin derived from beef and pork; and Fragment III elutes at the same time in insulin derived from beef and pork.]

Tailing factor: NMT 1.5 for digest fragments II and III**Chromatogram similarity:** The chromatogram of the *Standard solution* corresponds to that of the reference chromatogram provided with insulin of the appropriate species.**Acceptance criteria:** Meets the requirements▲ USP 1-May-2019**Add the following:**

- ▲ **C. INSULIN ASSAYS** <121>, *Assay, Bioidentity Test*: Meets the requirements▲ USP 1-May-2019

ASSAY**PROCEDURE**

Solution A: Dissolve 28.4 g of anhydrous sodium sulfate in 1000 mL of water. Pipet 2.7 mL of phosphoric acid into the solution, and adjust with ethanolamine to a pH of 2.3, if necessary.

Mobile phase: Acetonitrile and *Solution A* (26:74).

[NOTE—The acetonitrile is warmed to a temperature of NLT 20° to avoid precipitation.]

System suitability solution: 1.5 mg/mL of Insulin in 0.01 N hydrochloric acid. Allow to stand at room temperature for NLT 3 days to obtain a solution containing NLT 5% of A-21 desamido insulin.

[NOTE—The *Identification solution*, *Standard solution*, and *Sample solution* may be stored at room temperature for up to 12 h or in a refrigerator for up to 48 h.]

Identification solution: 0.6 mg/mL each of USP Insulin Pork RS and USP Insulin Beef RS in 0.01 N hydrochloric acid

Standard solution: 1.5 mg/mL of insulin of the appropriate species, either USP Insulin RS or USP Insulin Beef RS, in 0.01 N hydrochloric acid. For insulin of mixed species prepare a solution containing 1.3 mg/mL of USP Insulin Pork RS and 0.25 mg/mL of USP Insulin Beef RS in 0.01 N hydrochloric acid.

Sample solution: 1.5 mg/mL of Insulin in 0.01 N hydrochloric acid

Chromatographic system(See *Chromatography* <621>, *System Suitability*.)**Mode:** LC**Detector:** UV 214 nm**Column:** 4.6-mm × 15-cm; packing L1**Column temperature:** 40°**Flow rate:** 1 mL/min**Injection volume:** 20 µL**System suitability****Samples:** *System suitability solution* and *Standard solution***Suitability requirements****Resolution:** NLT 2.0 between insulin and A-21 desamido insulin, *System suitability solution***Tailing factor:** NMT 1.8 for the insulin peak, *System suitability solution***Relative standard deviation:** NMT 1.6%, *Standard solution***Analysis****Samples:** *Identification solution*, *Standard solution*, and *Sample solution*Measure the peak responses for insulin and A-21 desamido insulin, using the chromatogram of the *Identification solution* to identify the insulin peaks.For Insulin derived from a single species, calculate the potency on the undried basis, in USP Insulin Units/mg, of Insulin in the *Sample solution*:

$$\text{Result} = (\sum r_U / \sum r_S) \times (C_S / C_U)$$

r_U = sum of the peak responses of insulin and A-21 desamido insulin from the *Sample solution*

r_S = sum of the peak responses of insulin and A-21 desamido insulin from the *Standard solution*

C_S = concentration of insulin of the appropriate species, either USP Insulin Beef RS or USP Insulin Pork RS, in the *Standard solution* (USP Insulin Units/mL)

C_U = concentration of Insulin in the *Sample solution* (mg/mL)

For Insulin derived from a mixture of beef insulin and pork insulin, calculate the total potency as the sum of the potencies of the beef-derived insulin and pork-derived insulin, determined separately.

Acceptance criteria: NLT 26.5 USP Insulin Units/mg on the dried basis; Insulin labeled as purified contains NLT 27.0 USP Insulin Units/mg on the dried basis.**OTHER COMPONENTS****Change to read:**

- ▲ **ZINC DETERMINATION** <591>▲ (IRA 1-Jan-2019)

Acceptance criteria: NMT 1.0% on the dried basis▲ USP 1-May-2019**PRODUCT-RELATED SUBSTANCES AND IMPURITIES****Change to read:**

- ▲ **PRODUCT-RELATED SUBSTANCES**▲ USP 1-May-2019

Solution A: Dissolve 28.4 g of anhydrous sodium sulfate in 1000 mL of water. Pipet 2.7 mL of phosphoric acid into the solution, and adjust with ethanolamine to a pH of 2.3, if necessary.

Solution B: Acetonitrile and *Solution A* (18:82)**Solution C:** Acetonitrile and *Solution A* (50:50)**Mobile phase:** See *Table 2*.**Table 2**

Time (min)	Solution B (%)	Solution C (%)
0	81	19
60	81	19
85	36	64
91	36	64
92	81	19

System suitability solution: 1.5 mg/mL of Insulin in 0.01 N hydrochloric acid. Allow to stand at room temperature for NLT 3 days to obtain a solution containing NLT 5% of A-21 desamido insulin.

[NOTE—*Standard solutions A–C* may be stored at room temperature for up to 12 h and in a refrigerator for up to 48 h.]

Standard solution A: 3.75 mg/mL of insulin of the appropriate species, either USP Insulin RS or USP Insulin Beef RS, in 0.01 N hydrochloric acid. For insulin of mixed species prepare a solution containing 3.2 mg/mL of USP Insulin Pork RS and 0.6 mg/mL of USP Insulin Beef RS in 0.01 N hydrochloric acid.

Standard solution B: 0.375 mg/mL of insulin of the appropriate species, either USP Insulin Beef RS or USP Insulin Pork RS, in 0.01 N hydrochloric acid prepared as follows. Pipet 1 mL of *Standard solution A* into a 10-mL volumetric flask, dilute with 0.01 N hydrochloric acid to volume, and mix.

Standard solution C: 0.0375 mg/mL of insulin of the appropriate species, either USP Insulin Beef RS or USP Insulin Pork RS, in 0.01 N hydrochloric acid prepared as follows. Pipet 1 mL of *Standard solution B* into a 10-mL volumetric flask, dilute with 0.01 N hydrochloric acid to volume, and mix.

Sample solution: 3.75 mg/mL of Insulin in 0.01 N hydrochloric acid. Prepare the solution in a capped vial, cap the vial, and shake gently to dissolve. Store the solution for NMT 2 h at room temperature or for NMT 12 h in a refrigerator.

Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

Mode: LC

Detector: UV 214 nm

Column: 4.6-mm × 25-cm; packing L1

Column temperature: 40°

Flow rate: 1 mL/min

Injection volume: 20 µL

System suitability

Samples: *System suitability solution*, *Standard solution A*, *Standard solution B*, and *Standard solution C*

[NOTE—Adjust the *Mobile phase* composition and the duration of the isocratic elution to obtain a retention time of about 31 min for insulin, with the A-21 desamido insulin eluting just prior to the start of the gradient elution phase.]

Suitability requirements for the *System suitability solution*

Resolution: NLT 2.0 between insulin and A-21 desamido insulin

Tailing factor: NMT 1.8 for the insulin peak

Suitability requirements for the *Standard solutions*

Calculate the factor X_1 :

$$X_1 = (r_B/r_A) \times D$$

r_B = peak response from *Standard solution B*

r_A = peak response from *Standard solution A*

D = dilution factor, 10

Result: Between 0.91 and 1.09

Calculate the factor X_2 :

$$X_2 = (r_C/r_A) \times D$$

r_C = peak response from *Standard solution C*

r_A = peak response from *Standard solution A*

D = dilution factor, 100

Result: Between 0.7 and 1.3

Analysis

Sample: *Sample solution*

Calculate the percentage of insulin, A-21 desamido insulin, and other \blacktriangle insulin-related substances \blacktriangle USP 1-May-2019 in the portion of Insulin taken: Calculate the percentage of Insulin (%I):

$$\text{Result} = (r_I/r_T) \times 100$$

r_I = peak response of insulin from the *Sample solution*

r_T = sum of the responses of all the peaks from the *Sample solution*

Calculate the percentage of A-21 desamido insulin (%D):

$$\text{Result} = (r_D/r_T) \times 100$$

r_D = peak response of A-21 desamido insulin from the *Sample solution*

r_T = sum of the responses of all the peaks from the *Sample solution*

Calculate the percentage of other insulin-related

\blacktriangle substances: \blacktriangle USP 1-May-2019

$$\text{Result} = 100 - (\%I + \%D)$$

Acceptance criteria: NMT 10.0% of A-21 desamido insulin, and NMT 5.0% of other insulin-related

\blacktriangle substances \blacktriangle USP 1-May-2019

For Insulin derived from a single species, measure the responses of any peaks corresponding to beef insulin or pork insulin, and calculate the concentration as a percentage of r_T . The amount of cross-contamination is NMT 1.0%.

Change to read:

\blacktriangle PHYSICOCHEMICAL ANALYTICAL PROCEDURES FOR INSULINS <121.1>, *Limit of High Molecular Weight Proteins*:

Meets the requirements \blacktriangle USP 1-May-2019

Acceptance criteria: NMT 1.0%

PROCESS-RELATED IMPURITIES

Add the following:

\blacktriangle **PROINSULIN CONTENT:** NMT 10 ng/mg, determined by a validated method \blacktriangle USP 1-May-2019

SPECIFIC TESTS

Delete the following:

\blacktriangle **INSULIN ASSAYS** <121>, *Assay, Bioidentity Test*: Meets the requirements \blacktriangle USP 1-May-2019

\bullet **LOSS ON DRYING** <731>

Sample: 200 mg

Analysis: Dry the *Sample* at 105° for 16 h.

Acceptance criteria: NMT 10.0%

Delete the following:

\blacktriangle **ZINC DETERMINATION** <591>, *Procedure, Dithizone Method*

Sample: 10 mg

Acceptance criteria: NMT 1.0% on the dried

basis \blacktriangle USP 1-May-2019

\bullet **BACTERIAL ENDOTOXINS TEST** <85>: NMT 10 USP

Endotoxin Units/mg of insulin

4 Insulin

Interim Revision Announcement
Official January 1, 2019

- **MICROBIAL ENUMERATION TESTS** (61) and **TESTS FOR SPECIFIED MICROORGANISMS** (62): The total bacterial count does not exceed 3×10^2 cfu/g, the test being performed on a portion of about 0.2 g, accurately weighed.

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in tight containers. Store, protected from light, in a freezer.

- **LABELING:** Label it to indicate the one or more animal species to which it is related, as pork, beef, or a mixture of pork and beef. If the Insulin is purified, label it as such.
- **USP REFERENCE STANDARDS** (11)
 - USP Insulin Beef RS
 - USP Insulin Pork RS