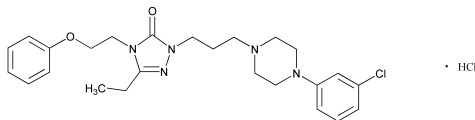


## Nefazodone Hydrochloride



$C_{25}H_{32}ClN_5O_2 \cdot HCl$  506.47

3*H*-1,2,4-Triazol-3-one, 2-[3-[4-(3-chlorophenyl)-1-piperazinyl]propyl]-5-ethyl-2,4-dihydro-4-(2-phenoxyethyl)-, monohydrochloride.

1-[3-[4-(*m*-Chlorophenyl)-1-piperazinyl]propyl]-3-ethyl-4-(2-phenoxyethyl)- $\Delta^2$ -1,2,4-triazolin-5-one monohydrochloride [82752-99-6].

» Nefazodone Hydrochloride contains not less than 98.0 percent and not more than 102.0 percent of  $C_{25}H_{32}ClN_5O_2 \cdot HCl$ , calculated on the dried basis.

**Packaging and storage**—Preserve in tight containers. Store at a temperature between 15° and 30°.

**USP Reference standards** (11)—*USP Nefazodone Hydrochloride RS*. *USP Nefazodone Related Compound A RS*. *USP Nefazodone Related Compound B RS*.

**Completeness of solution** (641)—A 25 mg per mL solution in methanol meets the requirements.

**Identification**—

**A:** *Infrared Absorption* (197K).

**B:** A solution of 10 mg per mL meets the requirements of the test for *Chloride* (191).

**Loss on drying** (731)—Dry it in vacuum at 105° for 3 hours: it loses not more than 0.5% of its weight.

**Residue on ignition** (281): not more than 0.1%.

**Heavy metals, Method II** (231): 0.001%.

**Organic volatile impurities, Method I** (467): meets the requirements.

(Official until July 1, 2008)

**Related compounds**—

**Diluent**—Prepare a solution of water and acetonitrile (50 : 50).

**Solution A**—Dissolve 0.77 g of ammonium acetate in about 950 mL of water. Adjust with triethylamine to a pH of  $7.10 \pm 0.05$ . Dilute with water to 1 L. Filter and degas.

**Solution B**—Use filtered and degassed acetonitrile.

**Mobile phase**—Use variable mixtures of *Solution A* and *Solution B* as directed for *Chromatographic system*. Make adjustments if necessary (see *System Suitability* under *Chromatography* (621)).

**Standard stock solution**—Dissolve an accurately weighed amount of USP Nefazodone Hydrochloride RS in *Diluent* to obtain a solution containing 0.1 mg of nefazodone hydrochloride per mL.

**Impurities stock solution**—Dissolve accurately weighed quantities of USP Nefazodone Related Compound A RS and USP Nefazodone Related Compound B RS in *Diluent* to obtain a final solution having a known concentration of about 0.1 mg per mL of each compound.

**Resolution solution**—Dilute a suitable volume of the *Impurities stock solution* with the *Standard stock solution* to obtain a solution having a concentration of about 5  $\mu$ g per mL each of nefazodone related compounds A and B.

**Standard solution**—Dilute accurately measured volumes of the *Impurities stock solution* and the *Standard stock solution* quantita-

tively, and stepwise if necessary, with *Diluent* to obtain a solution having a known concentration of about 1  $\mu$ g per mL each of nefazodone hydrochloride, nefazodone related compound A, and nefazodone related compound B.

**Test solution**—Transfer about 100 mg of Nefazodone Hydrochloride, accurately weighed, to a 100-mL volumetric flask, dissolve in and dilute with *Diluent* to volume, and mix.

**Chromatographic system** (see *Chromatography* (621))—The liquid chromatograph is equipped with a 250-nm detector and a 4.6-mm  $\times$  25-cm column that contains 5- $\mu$ m packing L1. The flow rate is about 1.7 mL per minute. The chromatograph is programmed as follows.

Time (minutes)	Solution A (%)	Solution B (%)	Elution
0	50	50	equilibration
0–10	50→45	50→55	linear gradient
10–16	45→35	55→65	linear gradient
16–25	35	65	isocratic
25–26	35→50	65→50	linear gradient
26–35	50	50	re-equilibration

Chromatograph the *Resolution solution*, and record the peak responses as directed for *Procedure*: the resolution, *R*, between nefazodone related compound A and nefazodone hydrochloride is not less than 4.0 and is not less than 1.5 between nefazodone hydrochloride and nefazodone related compound B. Chromatograph the *Standard solution*, and measure the peak responses as directed for *Procedure*: the relative standard deviation for replicate injections is not more than 5.0% for nefazodone related compound A and nefazodone related compound B. [NOTE—For identification purposes, the relative retention times are about 1.2 for nefazodone related compound A, 1.0 for nefazodone hydrochloride, and 0.94 for nefazodone related compound B.]

**Procedure**—Inject equal volumes (about 10  $\mu$ L) of the *Standard solution* and the *Test solution* into the chromatograph, record the chromatograms, and measure the peak responses. Calculate the percentage of each nefazodone related compound in the portion of Nefazodone Hydrochloride taken by the formula:

$$100(C_S/C_T)(r_U/r_S)$$

in which  $C_S$  is the concentration, in mg per mL, of the relevant USP Reference Standard in the *Standard solution*;  $C_T$  is the concentration of Nefazodone Hydrochloride, in mg per mL, in the *Test solution*; and  $r_U$  and  $r_S$  are the peak areas of the corresponding nefazodone related compound obtained from the *Test solution* and the *Standard solution*, respectively: not more than 0.2% of nefazodone related compound A is found; not more than 0.2% of nefazodone related compound B is found; not more than 0.1% of any unknown impurity is found; and not more than 0.5% of total impurities is found. [NOTE—Use the peak area for nefazodone hydrochloride in the *Standard solution* as  $r_S$  to calculate any unknown impurity.]

**Assay**—Dissolve about 800 mg of Nefazodone Hydrochloride, accurately weighed, in 50 mL of glacial acetic acid, and add 15 mL of 3% (v/v) mercuric acetate in glacial acetic acid. Titrate with 0.1 N perchloric acid VS, determining the endpoint potentiometrically. Perform a blank determination, and make any necessary correction (see *Titrimetry* (541)). Each mL of 0.1 N perchloric acid VS is equivalent to 50.65 mg of  $C_{25}H_{32}ClN_5O_2 \cdot HCl$ .