

## Levetiracetam Extended-Release Tablets

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<b>Expert Committee</b>	Chemical Medicines Monographs 4
<b>Reason for Revision</b>	Compliance

In accordance with the Rules and Procedures of the 2015-2020 Council of Experts, the Chemical Medicines Monographs 4 Expert Committee has revised the Levetiracetam Extended-Release Tablets monograph. The purpose for the revision is to add tolerance limits for an additional strength to the existing *Dissolution Test 3* based on FDA approval. This dissolution test for this formulation was validated using a GraceSmart or Grace Alltima brand of 4.6-mm x 15-cm, 5- $\mu$ m packing L1 column manufactured by Grace or Hichrom. Further, the preparation of Buffer A and Buffer B in this test is updated to be consistent with the validation data.

Additionally, minor editorial changes have been made to update the monograph to current USP style.

The Levetiracetam Extended-Release Tablets Revision Bulletin supersedes the currently official Levetiracetam Extended-Release Tablets monograph. The Revision Bulletin will be incorporated into the *First Supplement of USP 40-NF 35*.

Should you have any questions, please contact Ren-Hwa Yeh, Ph.D., Senior Scientific Liaison, (301-998-6818 or [RHY@usp.org](mailto:RHY@usp.org)).

## Levetiracetam Extended-Release Tablets

### DEFINITION

Levetiracetam Extended-Release Tablets contain NLT 90.0% and NMT 110.0% of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ).

### IDENTIFICATION

- **A.** The retention time of the major peak of the *Sample solution* corresponds to that of the *Standard solution*, as obtained in the *Assay*.

### ASSAY

#### PROCEDURE

**Buffer:** 1.4 g/L of anhydrous dibasic sodium phosphate in water. Adjust with phosphoric acid to a pH of 3.5.

**Mobile phase:** Acetonitrile and *Buffer* (10:90)

**Standard stock solution:** 1.0 mg/mL of USP Levetiracetam RS prepared as follows. Weigh a suitable quantity of the Reference Standard into a volumetric flask. Add *Mobile phase* to fill 60% of flask volume and tetrahydrofuran to fill 4% of flask volume. Sonicate in cool water to dissolve. Equilibrate to room temperature. Dilute with *Mobile phase* to volume.

**Standard solution:** 0.08 mg/mL of USP Levetiracetam RS in *Mobile phase* from *Standard stock solution*. Pass a portion of the solution through a suitable filter of 0.45- $\mu$ m pore size.

**Sample stock solution:** Nominally ( $L/100$ ) mg/mL of levetiracetam from NLT 5 Tablets prepared as follows, where  $L$  is the label claim in mg/Tablet. Transfer the Tablets to a volumetric flask containing tetrahydrofuran to fill about 5% of flask volume. Stir for 30 min, and allow to stand for 5 min. Sonicate for 20 min with intermittent shaking. Add *Mobile phase* to fill 80% of final volume, and sonicate in cold water for 20 min with intermittent shaking. Add methanol to fill 10% of flask volume. Dilute with *Mobile phase* to volume. Centrifuge for 15 min, and pass a portion of the solution through a suitable filter of 0.2- $\mu$ m pore size.

Alternatively, the *Sample stock solution*, having a nominal concentration of 3 mg/mL of levetiracetam, may be prepared as follows. Finely grind NLT 10 Tablets, and transfer an amount equivalent to 750 mg of levetiracetam to a suitable volumetric flask. Add 18% of the flask volume of acetonitrile. Sonicate for 10 min followed by shaking using a mechanical shaker for 10 min. Add 18% of the flask volume of water, and shake for 15 min using a mechanical shaker. Allow the sample to equilibrate to room temperature, and dilute with a mixture of acetonitrile and water (50:50) to volume. Pass a portion of the solution through a suitable filter of 0.45- $\mu$ m pore size.

**Sample solution:** Nominally 0.08 mg/mL of levetiracetam in *Mobile phase* from *Sample stock solution*

#### Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 205 nm

**Column:** 4.6-mm  $\times$  25-cm; 5- $\mu$ m packing L7

**Temperatures**

**Column:** 30°

**Autosampler:** 10°

**Flow rate:** 1.5 mL/min

**Injection volume:** 10  $\mu$ L

**Run time:** 3 times the retention time of levetiracetam

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of levetiracetam from the *Sample solution*

$r_S$  = peak response of levetiracetam from the *Standard solution*

$C_S$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of levetiracetam in the *Sample solution* (mg/mL)

**Acceptance criteria:** 90.0%–110.0%

### PERFORMANCE TESTS

#### Change to read:

#### DISSOLUTION <711>

##### Test 1

**Buffer A:** Dissolve 6.8 g of potassium dihydrogen phosphate and 0.2 g of sodium hydroxide in 1 L of water. If necessary, adjust with 1 N sodium hydroxide to a pH of 6.0.

**Medium:** *Buffer A*; 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 2, 4, and 8 h

**Buffer B:** 1.4 g/L of anhydrous dibasic sodium phosphate in water. Adjust with phosphoric acid to a pH of 3.5.

**Mobile phase:** Acetonitrile and *Buffer B* (10:90)

**Standard stock solution:** 1.7 mg/mL of USP Levetiracetam RS in water. Sonication may be used to aid in dissolution.

**Standard solution:** ( $L/900$ ) mg/mL of USP Levetiracetam RS in *Medium* from *Standard stock solution*, where  $L$  is the label claim in mg/Tablet. Pass a portion through a suitable filter of 0.45- $\mu$ m pore size.

**Sample solution:** Pass a portion of the solution under test through a suitable filter of 0.45- $\mu$ m pore size.

#### Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 205 nm

**Column:** 4.6-mm  $\times$  25-cm; 5- $\mu$ m packing L7

**Temperatures**

**Column:** 30°

**Autosampler:** 10°

**Flow rate:** 1.5 mL/min

**Injection volume:** 5  $\mu$ L

**Run time:** 2 times the retention time of levetiracetam

## 2 Levetiracetam

### System suitability

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration,  $C_i$ , of levetiracetam ( $C_8H_{14}N_2O_2$ ) in *Medium* (mg/mL) after time point  $i$ :

$$\text{Result}_i = (r_U/r_S) \times C_S$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_S)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$C_i$  = concentration of levetiracetam in the portion of sample withdrawn at the specified time point (mg/mL)

$V$  = volume of *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

$V_S$  = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

**Tolerances:** See *Table 1*.

**Table 1**

Time Point (j)	Time (h)	Amount Dissolved	
		500 mg/ Tablet (%)	750 mg/ Tablet (%)
1	1	25–45	33–53
2	2	45–65	45–65
3	4	60–80	65–85
4	8	NLT 80	NLT 80

The percentages of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

**Test 2:** If the product complies with this procedure, the labeling indicates that it meets USP *Dissolution Test 2*.

**Buffer A:** Dissolve 6.8 g of potassium dihydrogen phosphate and 0.2 g of sodium hydroxide in 1 L of water. If necessary, adjust with 1 N sodium hydroxide to a pH of 6.0.

**Medium:** *Buffer A*; 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 2, 4, and 8 h

**Buffer B:** 2.82 g/L of potassium dihydrogen phosphate in water

**Mobile phase:** Acetonitrile and *Buffer B* (5:95). Adjust with phosphoric acid to a pH of 2.0.

**Standard solution:** ( $L/900$ ) mg/mL of USP Levetiracetam RS in *Medium*, where  $L$  is the label claim in mg/Tablet

**Sample solution:** Pass a portion of the solution under test through a suitable filter of 0.45- $\mu$ m pore size.

### Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 235 nm

### Columns

**Guard:** 4.6-mm  $\times$  1-cm, 4.6-mm  $\times$  2-cm, or 4.0-mm  $\times$  2-cm; 5- $\mu$ m packing L1

**Analytical:** 4.6-mm  $\times$  5-cm; 5- $\mu$ m packing L1

**Flow rate:** 0.8 mL/min

**Injection volume:** 10  $\mu$ L

**Run time:** 2 times the retention time of levetiracetam

### System suitability

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 1.5% for five replicate injections

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration,  $C_i$ , of levetiracetam ( $C_8H_{14}N_2O_2$ ) in *Medium* (mg/mL) after time point  $i$ :

$$\text{Result}_i = (r_U/r_S) \times C_S$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{(C_2 \times (V - V_S)) + (C_1 \times V_S)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times [V - (2 \times V_S)]) + [(C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times [V - (3 \times V_S)]) + [(C_3 + C_2 + C_1) \times V_S]\} \times (1/L) \times 100$$

$C_i$  = concentration of levetiracetam in *Medium* in the portion of sample withdrawn at time point  $i$  (mg/mL)

$V$  = volume of *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

$V_S$  = volume of the *Sample solution* withdrawn from the *Medium* (mL)

**Tolerances:** See *Table 2*.

**Table 2**

Time Point (j)	Time (h)	Amount Dissolved	
		500 mg/ Tablet (%)	750 mg/ Tablet (%)
1	1	22–42	16–36
2	2	39–59	30–50
3	4	62–82	50–70
4	8	NLT 80	NLT 80

The percentages of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

**Test 3:** If the product complies with this procedure, the labeling indicates that it meets USP *Dissolution Test 3*.

**Buffer A:** Dissolve 6.8 g of potassium dihydrogen phosphate (RB 1-Oct-2016) and 0.5 g of sodium hydroxide in 1 L of water. Adjust to a pH of 6.0.

**Medium:** Buffer A; 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 2, 4, and 8 h

**Buffer B:** 7.8 g/L of monobasic sodium phosphate dihydrate (RB 1-Oct-2016) in water. Adjust with sodium hydroxide to a pH of 5.6.

**Mobile phase:** Acetonitrile and Buffer B (15:85)

**Standard solution:** ( $L/900$ ) mg/mL of USP Levetiracetam RS in Medium, where  $L$  is the label claim in mg/Tablet

**Sample solution:** Centrifuge a portion of the solution under test.

**Chromatographic system**

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 220 nm

**Column:** 4.6-mm  $\times$  15-cm; 5- $\mu$ m packing L1

**Column temperature:** 30°

**Flow rate:** 1.5 mL/min

**Injection volume:** 10  $\mu$ L

**Run time:** 2 times the retention time of levetiracetam

**System suitability**

**Sample:** Standard solution

**Suitability requirements**

**Column efficiency:** NLT 1500 theoretical plates

**Relative standard deviation:** NMT 2.0% for six replicate injections

**Analysis**

**Samples:** Standard solution and Sample solution

Calculate the concentration,  $C_i$ , of levetiracetam ( $C_8H_{14}N_2O_2$ ) in Medium (mg/mL) after time point  $i$ :

$$\text{Result}_i = (r_U/r_S) \times C_S$$

$r_U$  = peak response from the Sample solution

$r_S$  = peak response from the Standard solution

$C_S$  = concentration of USP Levetiracetam RS in the Standard solution (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_3)] + (C_1 \times V_3)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times [V - (2 \times V_3)]) + [(C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times [V - (3 \times V_3)]) + [(C_3 + C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

$C_i$  = concentration of levetiracetam in Medium in the portion of sample withdrawn at time point  $i$  (mg/mL)

$V$  = volume of Medium, 900 mL

$L$  = label claim (mg/Tablet)

$V_3$  = volume of the Sample solution withdrawn from the Medium (mL)

**Tolerances:** See Table 3.

**Table 3**

Time Point (i)	Time (h)	Amount Dissolved		
		500 mg/ Tablet (%)	750 mg/ Tablet (%)	1000 mg/ Tablet (%) (RB 1-Oct-2016)
1	1	42–62	35–55	35–55 (RB 1-Oct-2016)
2	2	59–79	50–70	50–70 (RB 1-Oct-2016)
3	4	78–98	70–90	70–90 (RB 1-Oct-2016)
4	8	NLT 80	NLT 80	NLT 80 (RB 1-Oct-2016)

The percentages of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

**Test 4:** If the product complies with this procedure, the labeling indicates that it meets USP *Dissolution Test 4*.

**Buffer:** 6.8 g/L of monobasic potassium phosphate in water. Adjust with sodium hydroxide to a pH of 6.0.

**Medium:** Buffer; 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 2, 4, and 8 h

**Standard solution:** ( $L/900$ ) mg/mL of USP Levetiracetam RS in Medium, where  $L$  is the label claim in mg/Tablet

**Sample solution:** Pass a suitable portion of the solution under test through a suitable filter of 0.45- $\mu$ m pore size. Discard the first 3 mL of the filtrate. Dilute a known volume of the remaining filtrate quantitatively with Medium.

**Blank:** Medium

**Instrumental conditions**

**Mode:** UV

**Analytical wavelength:** 210 nm

**Analysis**

**Samples:** Standard solution and Sample solution

Calculate the concentration,  $C_i$ , of levetiracetam ( $C_8H_{14}N_2O_2$ ) in Medium (mg/mL) after time point  $i$ :

$$\text{Result}_i = (A_U/A_S) \times C_S$$

$A_U$  = absorbance of the Sample solution

$A_S$  = absorbance of the Standard solution

$C_S$  = concentration of the Standard solution (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) dissolved at each time point ( $i$ ):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = [(C_2 \times V) + (C_1 \times V_3)] \times (1/L) \times 100$$

$$\text{Result}_3 = \{(C_3 \times V) + [(C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{(C_4 \times V) + [(C_3 + C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

$C_i$  = concentration of levetiracetam in the portion of sample withdrawn at the specified time point (mg/mL)

$V$  = volume of Medium, 900 mL

$L$  = label claim (mg/Tablet)

4 Levetiracetam

$V_s$  = volume of the *Sample solution* withdrawn at each time point and replaced with *Medium* (mL)

Tolerances: See *Table 4*.

Table 4

Time Point (j)	Time (h)	Amount Dissolved	
		500 mg/ Tablet (%)	750 mg/ Tablet (%)
1	1	22–42	16–36
2	2	39–59	30–50
3	4	62–82	50–70
4	8	NLT 80	NLT 80

The percentages of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

**Test 5:** If the product complies with this procedure, the labeling indicates that it meets USP *Dissolution Test 5*.

**Medium:** pH 6.0 phosphate buffer (6.8 g/L of monobasic potassium phosphate in water. Adjust with sodium hydroxide to a pH of 6.0.); 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 4, 8, and 12 h

**Buffer:** 2.7 g/L of monobasic potassium phosphate in water

**Mobile phase:** Acetonitrile and *Buffer* (10:90)

**Standard stock solution:** 2.8 mg/mL of USP Levetiracetam RS in *Medium* prepared as follows. Transfer a suitable quantity of USP Levetiracetam RS to a suitable volumetric flask. Dissolve in 20% of the flask volume of methanol. Dilute with *Medium* to volume.

**Standard solution:** ( $L/900$ ) mg/mL of USP Levetiracetam RS in *Medium* from *Standard stock solution*, where  $L$  is the label claim in mg/Tablet

**Sample solution:** At each time point withdraw 1 mL of the solution under test, and pass it through a suitable filter of 0.45- $\mu$ m pore size.

**Chromatographic system**

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 220 nm

**Column:** 4.6-mm  $\times$  15-cm; 5- $\mu$ m packing L11

**Flow rate:** 1 mL/min

**Injection volume:** 10  $\mu$ L

**Run time:** 2 times the retention time of levetiracetam

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Column efficiency:** NLT 4000 theoretical plates

**Tailing factor:** NMT 1.5

**Relative standard deviation:** NMT 2.0% for five replicate injections

**Analysis**

**Samples:** *Standard solution* and *Sample solution*  
Calculate the percentage of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ) in *Medium* (mg/mL) after time point  $i$ :

$$\text{Result}_i = (r_U/r_S) \times C_S \times V \times (1/L) \times 100$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$V$  = volume of *Medium*, 900 mL

$L$  = label claim (mg/Tablet)

Tolerances: See *Table 5*.

Table 5

Time Point (j)	Time (h)	Amount Dissolved (%)
1	1	NMT 40
2	4	55–80
3	8	NLT 75
4	12	NLT 85

The percentages of the labeled amount of levetiracetam ( $C_8H_{14}N_2O_2$ ), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

**Test 6:** If the product complies with this procedure, the labeling indicates that it meets USP *Dissolution Test 6*.

**Medium:** pH 6.0 phosphate buffer (6.9 g of monobasic sodium phosphate, and 0.23 g of sodium hydroxide in 1 L of water. Adjust with sodium hydroxide or phosphoric acid to a pH of 6.0.); 900 mL

**Apparatus 1:** 100 rpm

**Times:** 1, 2, 4, and 8 h

**Mobile phase:** Acetonitrile and water (10:90)

**Standard solution:** 0.5 mg/mL of USP Levetiracetam RS in *Medium* prepared as follows. Transfer a suitable quantity of USP Levetiracetam RS to a suitable volumetric flask. Add 4% of the flask volume of methanol and 60% of the flask volume of the *Medium*. Sonicate for NLT 5 min. Dilute with *Medium* to volume.

**Sample solution:** At the end of specified time interval, withdraw a known volume of the solution from the dissolution vessel. Pass a suitable portion of the solution under test through a suitable filter of 0.45- $\mu$ m pore size.

**Chromatographic system**

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 230 nm

**Column:** 4.6-mm  $\times$  5-cm; 5- $\mu$ m packing L1

**Column temperature:** 30°

**Flow rate:** 0.9 mL/min

**Injection volume:** 10  $\mu$ L

**Run time:** 2 times the retention time of levetiracetam

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

**Analysis**

**Samples:** *Standard solution* and *Sample solution*  
Calculate the concentration,  $C_i$ , of levetiracetam ( $C_8H_{14}N_2O_2$ ) in *Medium* (mg/mL) after time point  $i$ :

$$\text{Result}_i = (r_U/r_S) \times C_S$$

$r_U$  = peak response from the *Sample solution*

$r_S$  = peak response from the *Standard solution*

$C_S$  = concentration of the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>) dissolved at each time point (*i*):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = \{[C_2 \times (V - V_3)] + (C_1 \times V_3)\} \times (1/L) \times 100$$

$$\text{Result}_3 = \{[C_3 \times [V - (2 \times V_3)]] + [(C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

$$\text{Result}_4 = \{[C_4 \times [V - (3 \times V_3)]] + [(C_3 + C_2 + C_1) \times V_3]\} \times (1/L) \times 100$$

*C<sub>i</sub>* = concentration of levetiracetam in *Medium* in the portion of sample withdrawn at time point *i* (mg/mL)

*V* = volume of *Medium*, 900 mL

*L* = label claim (mg/Tablet)

*V<sub>3</sub>* = volume of the *Sample solution* withdrawn from the solution under test (mL)

**Tolerances:** See *Table 6*.

**Table 6**

Time Point ( <i>i</i> )	Time (h)	Amount Dissolved (%)
1	1	25–45
2	2	45–65
3	4	60–80
4	8	NLT 80

The percentages of the labeled amount of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*.

• **Test 7:** If the product complies with this procedure, the labeling indicates that it meets *USP Dissolution Test 7*.

**Medium:** Acetate buffer, pH 4.5, prepared as follows. Dissolve 3.0 g of sodium acetate in 1 L of water and add 1.4 mL of glacial acetic acid. Adjust with 5 N sodium hydroxide or glacial acetic acid to a pH of 4.5; 230 mL.

**Apparatus 3:** 15 dips per min, with suitable screens

**Times**

For 500-mg Tablets: 1, 2, 4, and 8 h

For 750-mg Tablets: 1, 2, 4, and 10 h

**Buffer:** 13.6 g/L of monobasic potassium phosphate in water. Adjust with 5 N sodium hydroxide to a pH of 6.0.

**Mobile phase:** Methanol and *Buffer* (15:85)

**Standard solution:** 0.55 mg/mL of USP Levetiracetam RS in *Buffer A*. Sonication may be used to aid in dissolution.

**Sample solution:** Pass a suitable portion of the solution under test through a suitable filter of 0.45-µm pore size. Discard the first 5 mL. Dilute a suitable volume of the filtrate with *Medium*, as needed.

**Chromatographic system**

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 210 nm

**Column:** 4.6-mm × 10-cm; 3-µm packing L1

**Column temperature:** 30°

**Flow rate:** 1 mL/min

**Injection volume:** 10 µL

**Run time:** 2 times the retention time of levetiracetam

**System suitability**

**Sample:** *Standard solution*

**Suitability requirements**

**Tailing factor:** NMT 2.0

**Relative standard deviation:** NMT 2.0%

**Analysis**

**Samples:** *Standard solution* and *Sample solution*

Calculate the concentration, *C<sub>i</sub>*, of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>) in *Medium* (mg/mL) after time point *i*:

$$\text{Result}_i = (r_U/r_S) \times D \times C_S$$

*r<sub>U</sub>* = peak response from the *Sample solution*

*r<sub>S</sub>* = peak response from the *Standard solution*

*D* = dilution factor, as needed

*C<sub>S</sub>* = concentration of the *Standard solution* (mg/mL)

Calculate the percentage of the labeled amount of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>) dissolved at each time point (*i*):

$$\text{Result}_1 = C_1 \times V \times (1/L) \times 100$$

$$\text{Result}_2 = C_2 \times V \times (1/L) \times 100 + \text{Result}_1$$

$$\text{Result}_3 = C_3 \times V \times (1/L) \times 100 + \text{Result}_2$$

$$\text{Result}_4 = C_4 \times V \times (1/L) \times 100 + \text{Result}_3$$

*C<sub>i</sub>* = concentration of levetiracetam in the portion of sample withdrawn at the specified time point (mg/mL)

*V* = volume of *Medium*, 230 mL

*L* = label claim (mg/Tablet)

**Tolerances:** See *Table 7*.

**Table 7**

Time Point ( <i>i</i> )	Time (h)	Amount Dissolved	
		500 mg/ Tablet (%)	750 mg/ Tablet (%)
1	1	15–35	10–30
2	2	30–50	25–45
3	4	50–75	45–70
4	8	NLT 80	—
	10	—	NLT 80

The percentages of the labeled amount of levetiracetam (C<sub>8</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>), dissolved at the times specified, conform to *Dissolution* <711>, *Acceptance Table 2*. (RB 1-Apr-2016)

• **UNIFORMITY OF DOSAGE UNITS (905):** Meet the requirements

**IMPURITIES**

• **ORGANIC IMPURITIES**

**Solution A:** Dilute 2 mL of phosphoric acid with water to 1 L.

**Diluent:** Acetonitrile and *Solution A* (5:95)

**Buffer:** 1.4 g/L of anhydrous dibasic sodium phosphate in water. Adjust with phosphoric acid to a pH of 3.5.

**Mobile phase:** Acetonitrile and *Buffer* (5:95). To each L of the mixture, add 1 g of sodium 1-hexanesulfonate monohydrate.

**System suitability solution:** 0.3 mg/mL of USP Levetiracetam RS in *Diluent* prepared as follows. Dissolve the required amount of USP Levetiracetam RS in 10% of the final volume of 0.1 N potassium hydroxide. Let

## 6 Levetiracetam

the mixture react at room temperature for about 15 min, and then neutralize by adding 0.1 N hydrochloric acid at 10% of the flask volume. Dilute with *Diluent* to volume. [NOTE—This solution contains levetiracetam and levetiracetam acid.]

**Standard solution:** 12.5 µg/mL of USP Levetiracetam RS in water. Sonication may be used to aid in dissolution. Pass a portion of the solution through a suitable filter of 0.2-µm pore size.

**Sample solution:** Nominally equivalent to 2.5 mg/mL of levetiracetam in water, from a portion of crushed Tablets (NLT 20) prepared as follows. Transfer the weighed amount of crushed Tablet powder to a volumetric flask containing water to fill 80% of final volume. Sonicate in cold water for 10 min. Equilibrate to room temperature. Dilute with water to volume. Pass a portion through a suitable filter of 0.2-µm pore size.

Alternatively, the *Sample solution* having a nominal concentration of 2–3 mg/mL of levetiracetam may be prepared as follows. Finely grind NLT 10 Tablets, and transfer an amount equivalent to one Tablet to a suitable volumetric flask. Add NLT 30 mL of acetonitrile. Sonicate for 10 min, and shake using a mechanical shaker for 10 min. Add NLT 30 mL of water, and shake for 15 min using a mechanical shaker. Allow the resulting mixture to equilibrate to room temperature. Add NMT 25% of the final flask volume of acetonitrile. Dilute with water to volume. Centrifuge for 15 min, and pass a portion through a suitable filter of 0.45-µm pore size.

### Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

**Mode:** LC

**Detector:** UV 205 nm

**Column:** 4.6-mm × 25-cm; 5-µm packing L1

**Temperatures**

**Column:** 30°

**Autosampler:** 10°

**Flow rate:** 2 mL/min

**Injection volume:** 20 µL

**Run time:** 5 times the retention time of levetiracetam

### System suitability

**Samples:** *System suitability solution* and *Standard solution*

### Suitability requirements

**Resolution:** NLT 1.5 between levetiracetam and levetiracetam acid peaks, *System suitability solution*

**Tailing factor:** NMT 2.0, *Standard solution*

**Relative standard deviation:** NMT 5.0%, *Standard solution*

### Analysis

**Samples:** *Standard solution* and *Sample solution*

Calculate the percentage of any unspecified degradation product in the portion of Tablets taken:

$$\text{Result} = (r_U/r_S) \times (C_S/C_U) \times 100$$

$r_U$  = peak response of each impurity from the *Sample solution*

$r_S$  = peak response of USP Levetiracetam RS from the *Standard solution*

$C_S$  = concentration of USP Levetiracetam RS in the *Standard solution* (mg/mL)

$C_U$  = nominal concentration of levetiracetam in the *Sample solution* (mg/mL)

**Acceptance criteria:** See *Table 8*.

**Table 8**

Name	Relative Retention Time	Acceptance Criteria, NMT (%)
Levetiracetam related compound B <sup>a,b</sup>	0.40	—
Levetiracetam	1.0	—
Levetiracetam acid <sup>c</sup>	1.3	0.30
Levetiracetam related compound A <sup>b,d</sup>	1.9	—
Any individual unspecified degradation product	—	0.10
Total impurities	—	1.0

<sup>a</sup> (S)-2-Aminobutanamide.

<sup>b</sup> Process impurities controlled in the drug substance. Included for identification purposes only. Not reported for the drug product, and not included in total impurities.

<sup>c</sup> (S)-2-(2-Oxopyrrolidin-1-yl)butanoic acid.

<sup>d</sup> (S)-N-(1-Amino-1-oxobutan-2-yl)-4-chlorobutanamide.

### ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in well-closed containers. Store at controlled room temperature.
- **LABELING:** When more than one *Dissolution* test is given, the labeling states the *Dissolution* test used only if *Test 1* is not used.
- **USP REFERENCE STANDARDS** <11>  
 USP Levetiracetam RS